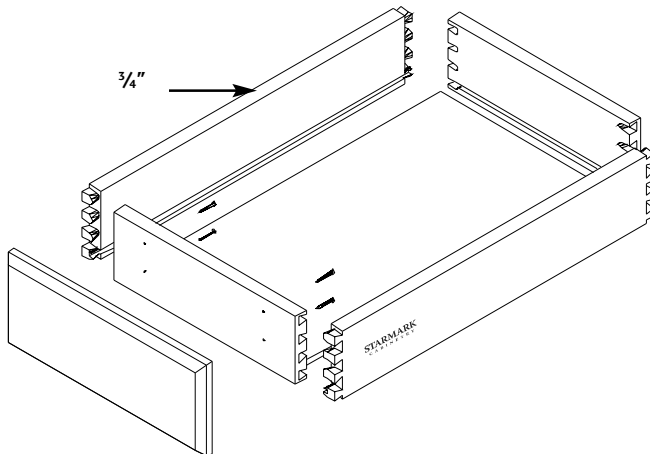


► DRAWER BOX CONSTRUCTION

All wood, very durable.

The four-sided drawer box is constructed of $\frac{3}{4}$ " hardwood with dovetail corner joints. All surfaces are sealed and topcoated. A captive $\frac{1}{4}$ " plywood drawer bottom is surfaced with durable, easy-to-clean melamine.



► DRAWER GLIDE SYSTEM

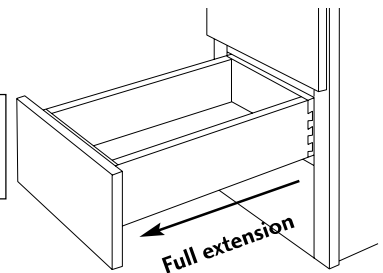
Full extension, self-closing, and so-o-o quiet.

Drawer glides are soft close, featuring full extension and quiet, self-closing track system. The drawer glides are undermounted to the drawer box to virtually eliminate any drawer hardware from being visible.

Each glide includes ball-bearing movement and an automatic closing feature to ensure smooth and positive operation. Glides are mounted to the rear of each cabinet with mounting sockets, automatically centering the drawer for proper drawer alignment. Release triggers are located under the drawer box for detaching a drawer from the glides.

Each drawer glide system is rated at 100 pounds.

undermount full extension
 $\frac{3}{4}$ " drawer material
soft close



★ The perfect complement to full extension undermount runners, soft close steers even fully loaded drawers to a smooth, silent closure. No rattle of silverware. No crash and thud each time the utensil drawer shuts. **Just a smooth, silent operation where the drawer closes itself the final two inches and rests securely in place.**

► FULL EXTENSION ROLL TRAYS

The four-sided roll tray is constructed of $\frac{3}{4}$ " hardwood with dovetail corner joints. All surfaces are sealed and topcoated. A captive $\frac{1}{4}$ " plywood bottom is surfaced with durable, easy-to-clean melamine.

Roll tray glides are soft close, featuring full extension and quiet, self-closing track system. The roll tray glides are undermounted to virtually eliminate any hardware from being visible.

Each glide includes ball-bearing movement and an automatic closing feature to ensure smooth and positive operation. This roll tray system is rated at 100 pounds.

Trimmer pilasters means an inch more storage in each tray. Pilasters are predrilled every $1\frac{1}{2}$ " for adjustment with just a screwdriver.

LOOK FOR THIS SYMBOL



This symbol indicates information on a product, service or feature that gives StarMark and you a distinct competitive advantage.

► **1. END PANELS**

1/2" thick unfinished veneer core plywood glued and stapled into face frame dados for rigidity. Wall, base, and utility cabinets are bored to receive adjustable shelf supports. There is a 1/4" reveal behind the frame: see top view diagram on page S-3.

OPTIONS

- 3/4" End panels, unfinished: block 9000.
- Finished end panels: block 9020. When you specify a Tinted Varnish, a Tinted Varnish with glaze, and specialty colors that have a Tinted Varnish base, for example, Homestead Red or Amaretto, the end panel will have MDF crossband as the exterior ply. This material assures the best possible finish. To create a Finished end panel, in all species, we use an end panel that has MDF crossband as the secondary ply. This material assures the best surface for the exterior veneer to be applied to, and this in turn results in the best possible finish.
- Furniture end panels: block 9030. This eliminates the 1/4" reveal. When you specify a Tinted Varnish, a Tinted Varnish with glaze, and specialty colors that have a Tinted Varnish base, for example, Homestead Red or Amaretto, the end panel will have MDF crossband as the exterior ply. This material assures the best possible finish.
- Flush end panels: block 9040. This eliminates the 1/4" reveal. When you specify a Tinted Varnish, a Tinted Varnish with glaze, and specialty colors that have a Tinted Varnish base, for example, Homestead Red or Amaretto, the end panel will have MDF crossband as the exterior ply. This material assures the best possible finish.
- Beaded Flush end panels: block 9045. This modification replaces a cabinet's standard end panel with 3/4" veneer MDF core to eliminate the 1/4" reveal. The end panel features decorative beads.

► **2. TOPS & BOTTOMS**

Cabinet tops and bottoms are 1/2" veneer core plywood. They are surfaced with natural birch melamine (for added moisture resistance and cleanability) on the interior and exterior. They are glued to the face frame dado and end panel dado, then glued and stapled into the backrail for rigidity.

► **3. BACKS**

Backs are 1/4" plywood with veneer exterior and natural birch melamine interior. Backs are secured to the backrail rabbet and end panel rabbet with staples and glue.

OPTIONS

- Finished Back block 9410. The standard back is replaced with a 3/4" veneer core plywood panel that has been finished. Perfect for when the back of the cabinet will be visible, such as island and peninsula applications.
- Finished Panel Back block 9420. The standard back is replaced with an Authentic Desk Island panel (wainscot).

► **4. BACKRAIL**

Backrails are 1/2" thick veneer core plywood rabbeted to receive tops, bottoms and backs.

► **5. FACE FRAMES**

Face frames are 3/4" thick select solid hardwood. Rails and stiles are joined with concealed screws and glue. Rails and stiles are dadoed to receive end panels, tops and bottoms.

► **6. SHELVES**

Wall and base shelves are 3/4" thick engineered wood surfaced with natural birch melamine. Wall shelves are full depth. Base shelves are two-thirds depth.

All wall cabinet shelves and base cabinet shelves are adjustable. Matching edge banding is attached to front of shelf.

Cabinets ordered with stained interiors receive 3/4" thick plywood shelves with veneer on both sides. The shelves receive stain, sealer and top coat.

OPTIONS

- Full depth shelves: block 9460
- Plywood shelves: block 9450

► **7. TOE BOARDS**

Toe boards are unfinished 1/2" thick veneer core plywood, stapled to and located between the end panels. Plywood (veneer) toe board trim (block 12200) is recommended to cover the toe boards.

- Toe Kick height is 4 1/2"
- Toe Kick recess is 2 3/8"

► **8. INTERIOR**

Cabinet interiors are surfaced with natural birch melamine.

OPTIONS

- Cabinets ordered with stained interiors (block 9480) have hardwood veneer on the interior. It is stained, sealed and topcoated. The shelves are plywood veneer.
- Cabinets ordered with Full Veneer Interior (block 9470) have maple veneer on all interior surfaces—top, bottom, shelves, side panels, back panel and drawer bottom. The shelves switch to plywood so the cabinet is all wood. Tops and bottoms of wall cabinets have maple veneer on the exterior.

► **9. HINGES**

A six-way adjustable concealed hinge is standard on all full international and traditional doors. The hinge has a quick and easy cam adjustment. It adjusts up and down, left and right, and in and out. The door will have a 106 degree swing.

OPTIONS

- Soft close hinges, block 9780

► **10. SUPPORT RUNNERS**

Support Runners (not corner blocks) are used on standard base cabinets for added stability.



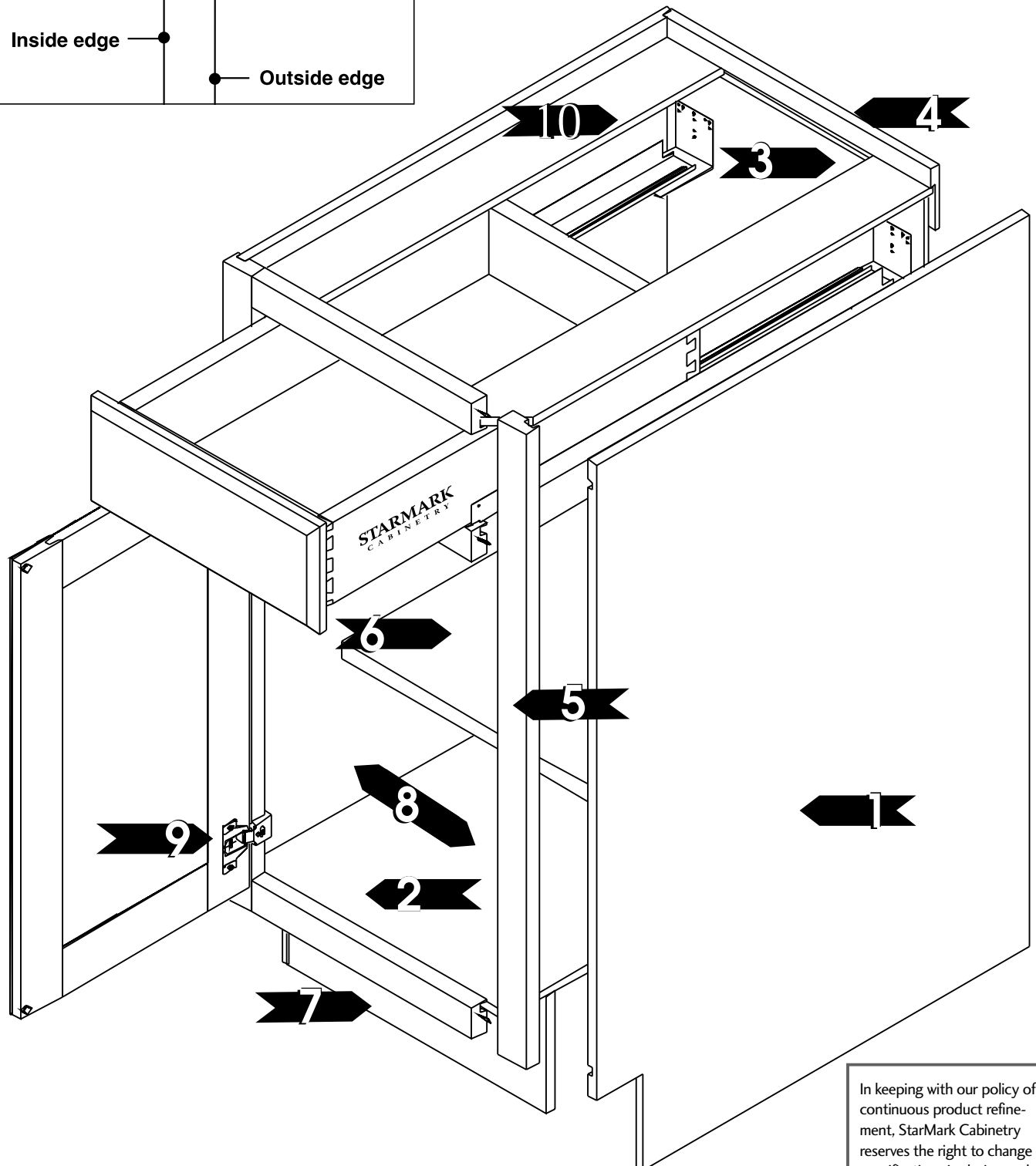
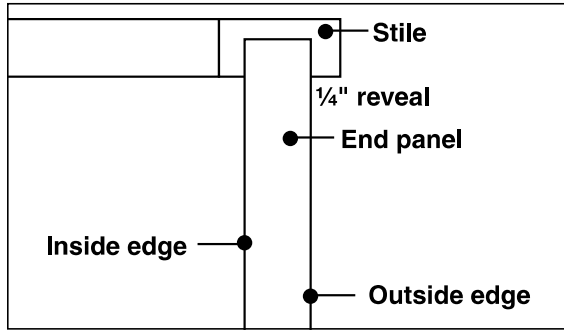
StarMark Cabinetry uses veneer core hardwood plywood for end panels, tops and bottoms. Compare our material to other cabinetry companies.

LOOK FOR
THIS SYMBOL



This symbol indicates information on a product, service or feature that gives StarMark and you a distinct competitive advantage.

Top View



In keeping with our policy of continuous product refinement, StarMark Cabinetry reserves the right to change specifications in design and material without notice.